

# Jaw & Eye Turnbuckles



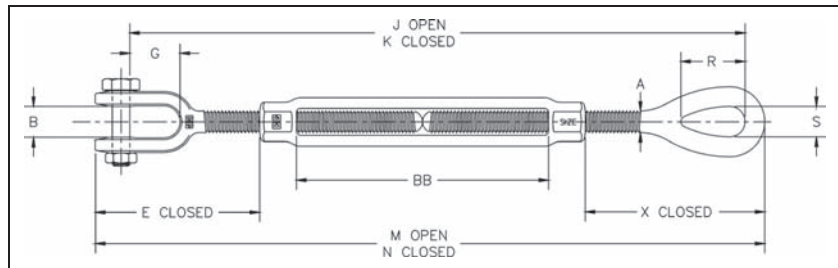
**Fatigue Rated**

HG-227



Meets the performance requirements of Federal Specifications FF-T-791b, Type 1, Form 1 - CLASS 8, and ASTM F-1145, except for those provisions required of the contractor. For additional information, see page 450.

- End fittings are Quenched and Tempered or Normalized, bodies heat treated by normalizing.
- Hot Dip galvanized steel.
- Turnbuckles eyes are forged and elongated, by design, to maximize easy attachment in system and minimize stress in the eye. For turnbuckles size 6 mm through 64 mm, a shackle one size smaller can be reeved through eye.
- Forged jaw ends are fitted with bolts and nuts for 6mm through 16mm, and pins and cotters on 19 mm through 70 mm sizes.
- Modified UNJ thread on end fittings for improved fatigue properties.
- Body has UNC threads.
- Meets or exceeds all requirements of ASME B30.26 including identification, ductility, design factor, proof load and temperature requirements. Importantly, these turnbuckles meet other critical performance requirements including fatigue life, impact properties and material traceability, not addressed by ASME B30.26.
- TURNBUCKLES RECOMMENDED FOR STRAIGHT OR IN-LINE PULL ONLY.
- Lock Nuts available for all sizes (see page 178).
- Comprehensive End fitting data on pages 175 & 176.
- Fatigue Rated.



HG-227

Jaw & Eye

Thread Diameter & Take Up (mm)	HG-227 Stock No.	Working Load Limit (t)*	Weight Each (kg)	Dimensions (mm)											
				A	B	E Closed	G	J Open	K Closed	M Open	N Closed	R	S	X Closed	BB
† 6.35 x 102	1031877	.23	.15	6.35	11.4	42.0	16.1	294	192	312	210	20.6	8.64	44.6	103
† 7.94 x 114	1031895	.36	.24	7.94	12.7	51.2	22.0	343	228	363	249	24.1	11.2	55.8	116
† 9.53 x 152	1031911	.54	.36	9.53	13.5	53.5	21.5	429	277	454	301	28.7	13.5	62.9	155
12.7 x 152	1031939	1.00	.80	12.7	16.3	81.8	27.1	490	338	520	368	35.8	18.0	90.4	153
12.7 x 229	1031957	1.00	1.02	12.7	16.3	81.3	27.1	650	421	680	451	35.8	18.0	89.9	238
12.7 x 305	1031975	1.00	1.21	12.7	16.3	81.3	27.1	802	497	832	528	35.8	18.0	89.9	314
15.9 x 305	1031993	1.59	1.35	15.9	20.1	99.1	33.5	527	374	566	413	45.7	22.4	110	153
15.9 x 229	1032019	1.59	1.69	15.9	20.1	98.8	33.5	688	459	727	498	45.7	22.4	110	239
15.9 x 305	1032037	1.59	1.97	15.9	20.1	98.8	33.5	840	535	879	574	45.7	22.4	110	315
19.1 x 152	1032055	2.36	2.05	19.1	24.6	120	38.5	563	411	612	459	53.1	25.4	130	156
19.1 x 229	1032073	2.36	2.52	19.1	24.6	119	38.5	726	497	774	546	53.1	25.4	129	244
19.1 x 305	1032091	2.36	2.91	19.1	24.6	119	38.5	878	573	927	622	53.1	25.4	129	320
19.1 x 457	1032117	2.36	3.69	19.1	24.6	120	38.5	1183	726	1232	774	53.1	25.4	130	471
22.2 x 305	1032135	3.27	4.13	22.2	29.5	140	44.8	906	601	963	658	60.5	31.8	147	309
22.2 x 457	1032153	3.27	5.28	22.2	29.5	140	44.8	1223	766	1280	822	60.5	31.8	147	473
25.4 x 152	1032171	4.54	4.55	25.4	34.0	155	52.1	636	483	701	548	76.2	36.3	165	157
25.4 x 305	1032199	4.54	6.06	25.4	34.0	155	52.1	941	636	1006	701	76.2	36.3	165	309
25.4 x 457	1032215	4.54	7.58	25.4	34.0	155	52.1	1245	788	1310	853	76.2	36.3	165	462
25.4 x 610	1032233	4.54	9.33	25.4	34.0	154	52.1	1565	956	1630	1021	76.2	36.3	164	631
31.8 x 305	1032251	6.89	9.48	31.8	46.7	205	71.5	1035	730	1117	812	91.2	46.2	216	306
31.8 x 457	1032279	6.89	11.3	31.8	46.7	205	71.5	1340	883	1422	965	91.2	46.2	216	459
31.8 x 610	1032297	6.89	13.1	31.8	46.7	205	71.5	1659	1050	1741	1131	91.2	46.2	216	625
38.1 x 305	1032313	9.71	13.9	38.1	52.3	227	71.4	1080	775	1174	869	104	53.8	240	313
38.1 x 457	1032331	9.71	16.3	38.1	52.3	227	71.4	1384	927	1479	1021	104	53.8	240	465
38.1 x 610	1032359	9.71	18.8	38.1	52.3	227	71.4	1705	1095	1799	1189	104	53.8	240	633
44.5 x 457	1032395	12.7	23.6	44.5	66.0	238	85.0	1406	949	1518	1061	118	60.5	253	467
44.5 x 610	1032411	12.7	27.1	44.5	66.0	238	85.0	1711	1101	1823	1213	118	60.5	253	619
51.0 x 610	1032439	16.8	40.8	50.8	66.5	300	95.0	1846	1236	1980	1370	148	68.3	331	622
63.5 x 610	1032457	27.2	71.7	63.5	77.7	337	113	1932	1323	2100	1490	165	79.2	350	625
70.0 x 610	1032475	34.0	84.6	69.9	93.7	379	106	1982	1373	2176	1566	178	82.6	383	626

\* Proof Load is 2.5 times the Working Load Limit. Ultimate Load is 5 times the Working Load Limit.

† Mechanical Galvanized